

Caster City

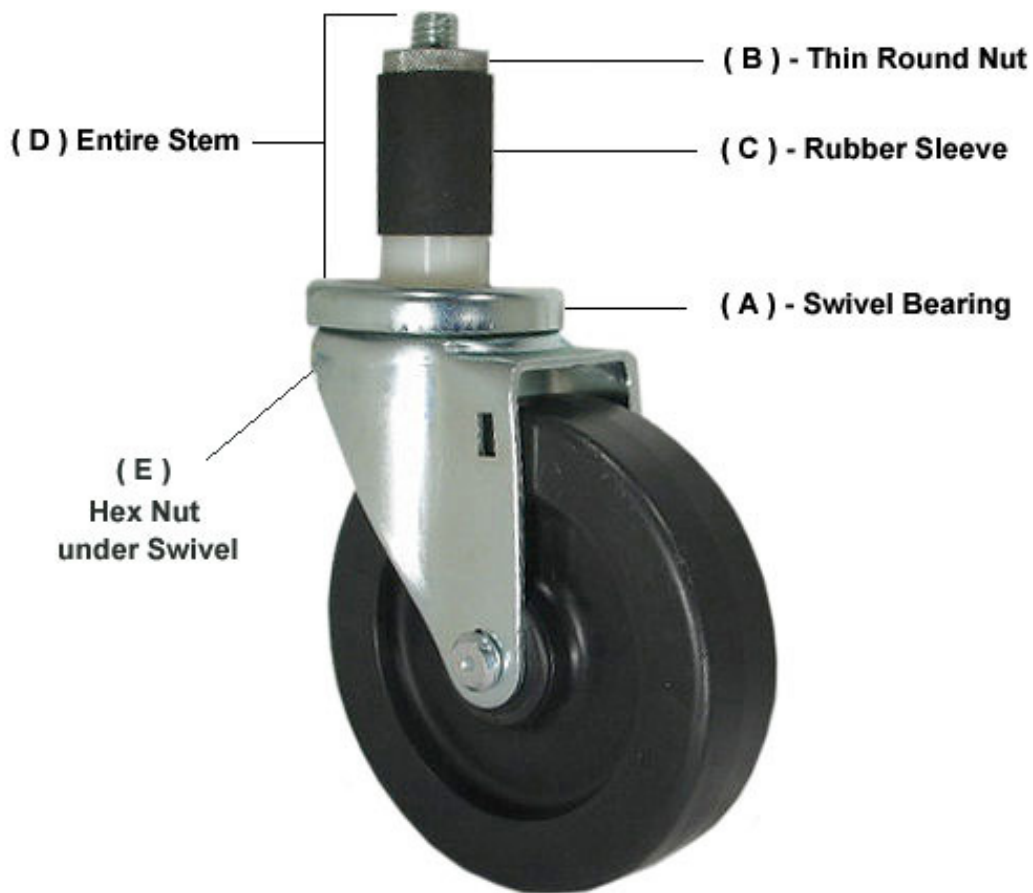
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Expanding Rubber Stem Installation

Step 1. While holding the swivel bearing (**A**) turn the thin round nut (**B**) above the rubber sleeve clockwise. This will expand the rubber sleeve (**C**) . Expand the rubber sleeve until it is a very snug fit going into your tubing.

Step 2. Insert the entire stem (**D**) all the way up into your tubing.

Step 3. Turn the swivel bearing (**A**) counter clockwise to further expand the rubber sleeve (**C**) inside your tubing. To further tighten, with a wrench, turn the hex nut (**E**) under the swivel bearing counter clockwise.



Any questions? We're only a phone call away... 800 – 501 - 3808